

NOTE: THE RECORDING OF FALSE, FICTITIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL STATUTE.

OTHER DIRECT-NOT ASSIGNABLE TO DI P

HUNTINGTON ALLOYS
A Special Metals Company
HUNTINGTON, WEST VIRGINIA 25720

HUNTINGTON, WEST VIRGINIA 25720

VAM PTS COMPANY
1910 HARDY RD
HOUSTON TX 77073

ATT: BOB PEDRICK
CORROSION RESISTANT ALLOYS
11111 KATY FREEWAY
SUITE 620
HOUSTON TX 77079

CERTIFIED MATERIAL TEST REPORT

No. 60055

HA ORDER NO./ITEM

100033745 7

DATE _____

04/22/08

PAGE

OF

1 3

QUANTITY	UNIT PRICE	TOTAL PRICE
1	100	100
2	200	400
3	300	900
4	400	1600
5	500	2500
6	600	3600
7	700	4900
8	800	6400
9	900	8100
10	1000	10000

23610 LBS

INSPECTED BY

HA/SMC

CHARGE ORDER NO.

CRA 91290-1

MARK ORDER NO.

CRA91290-1

OF MATERIAL
SHIPPED

INCONEL ALLOY C3 AOD	CD	AVG	WA	TUBE	CD	CD
.2540 IN	3.5000 IN	358-382 IN	NOM			

THIS IS TO CERTIFY THAT ALL REQUIRED SAMPLINGS INSPECTIONS AND TESTS
REQUIREMENTS. THE TEST REPORT REPRESENTS THE ACTUAL ATTRIBUTES OF
THE MATERIAL FURNISHED AND THE VALUES SHOWN ARE CORRECT AND TRUE.
ALL ORDER AND INSPECTION REQUIREMENTS. WE HEREBY CERTIFY THAT THE
BELOW FIGURES ARE IN ACCORDANCE WITH THE SPECIFIED CONTRACT REQUIRE-
MENTS.

QUALITY CERTIFICATION REPRESENTATIVE

*****THIS REPORT RELATES ONLY TO THE ITEM(S) TESTED AND MAY NOT BE REPRODUCED EXCEPT IN FULL.....QC..

SPECIFICATIONS: NACE MR0175-ISO 15156-3 1ST EDITION \

125 - 150 KSI YIELD STRENGTH\12% MIN ELONGATION \QCP 209 REV 4./

QUALITY SYSTEM CERTIFICATION: ISO 9001:2000 (ABS-QE CERT. 30125);

EN 10 204/DIN 50049 (TYPE 3.1)

UNS: N06985

Q.C.
CRA
BY: *BP*
4-25-08

CHEMICAL ANALYSIS (WT. %)

HEAT#	CHEMICAL ANALYSIS (WT. %)								
	C MO	MN P	FE W	S NB+TA	SI	CU	NI	CR	CO
Z9671HG	0.006 6.78	0.77 0.015	20.31 0.83	<0.001 0.09	0.26	1.78	46.39	22.29	0.48
Z9682HG	0.005 6.69	0.77 0.014	20.22 0.78	<0.001 0.08	0.23	1.80	46.65	22.30	0.46
Z9696HG	0.004 6.70	0.77 0.015	20.00 0.78	<0.001 0.09	0.23	1.77	46.83	22.37	0.44
Z9717HG	0.003 6.76	0.94 0.014	20.16 0.75	<0.001 0.11	0.26	1.77	46.63	22.22	0.38
Z9727HG	0.004 6.92	0.76 0.012	20.39 0.76	<0.001 0.08	0.16	1.80	46.56	22.35	0.20

MELT METHOD: EF/AOD + ELECTROSLAG REMELTED

MECHANICAL PROPERTIES

HEAT/LOT	QUANTITY	GRAIN YIELD SIZE .2XPSI	TENSILE PSI	YELC 2"	R/A X	DEG F
Z9671HG 1	16 PCS	X 100 X 100				
PC# 2A, 5A, 3B, 6A, 2B, 6B, 5B, 1A, 4B, 4A, 7A, 8A, 8B, 3A, 7B, 1B						

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HUNTINGTON ALLOYS

A Special Metals Company

HUNTINGTON, WEST VIRGINIA 25720

SHIP TO CHARGE TO	VAM PTS COMPANY 1910 HARDY RD HOUSTON TX 77073		CERTIFIED MATERIAL TEST REPORT		No. 60055
			HA ORDER NO./ITEM 100033745 7	DATE 04/22/08	PAGE 2 OF 3
	ATT: BOB PEDRICK CORROSION RESISTANT ALLOYS 11111 KATY FREEWAY SUITE 620 HOUSTON TX 77079		QUANTITY 23610 LBS	INSPECTED BY HA/SNC	
	CHARGE ORDER NO. CRA91290-1		MARK ORDER NO. CRA91290-1		
	DESCRIPTION OF MATERIAL SHIPPED INCONEL ALLOY G3 AOB CD AVG WA TUBE CD CD .2540 IN 3.5000 IN 358-382 IN NOM				

THIS IS TO CERTIFY THAT ALL REQUIRED SAMPLING INSPECTIONS AND TESTS
HAVE BEEN PERFORMED IN ACCORDANCE WITH THE ORDER AND SPECIFICATION
REQUIREMENTS. THE TEST REPORT REPRESENTS THE ACTUAL ATTRIBUTES OF
THE MATERIAL FURNISHED AND THE VALUES SHOWN ARE CORRECT AND TRUE.
THE MATERIAL DESCRIBED BY THIS CERTIFICATE IS IN FULL COMPLIANCE WITH
ALL ORDER AND INSPECTION REQUIREMENTS. WE HEREBY CERTIFY THAT THE
BELOW FIGURES ARE IN ACCORDANCE WITH THE SPECIFIED CONTRACT REQUIRE-
MENTS.

[Signature]
QUALITY CERTIFICATION REPRESENTATIVE

ROOM TEMP- -AS SHIPPED 1349 1446 14.0

HARDNESS-HRC-AS SHIPPED 12 O'CLOCK

OD MW ID
28.9 27.9 27.1

Z9682HG 1 13 PCS
PC# 2A, 6B, 3A, 4B, 6A, 7B, 5B, 4A, 8A, 3B, 7A, 8B

ROOM TEMP- -AS SHIPPED 1346 1430 14.6

HARDNESS-HRC-AS SHIPPED 12 O'CLOCK

OD MW ID
28.5 27.8 26.2

Z9696HG 1 13 PCS
PC# 3B, 3A, 8A, 7A, 6B, 2B, 4B, 2A, 8B, 5A, 5B, 6A, 9A

ROOM TEMP- -AS SHIPPED 1350 1454 16.5

HARDNESS-HRC-AS SHIPPED 12 O'CLOCK

OD MW ID
30.0 28.3 27.7

Z9717HG 1 15 PCS
PC# 3B, 1A, 9A, 2A, 7B, 1B, 9B, 6B, 8A, 3A, 6A, 10, 7A, 8B, 4B

HARDNESS-HRC-AS SHIPPED 12 O'CLOCK

OD MW ID
32.3 28.2 26.5

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A Special Metals Company
HUNTINGTON, WEST VIRGINIA 25720

VAM PTS COMPANY 1910 HARDY RD HOUSTON TX 77073	CERTIFIED MATERIAL TEST REPORT		No. 60055	
	HA ORDER NO./ITEM	DATE	PAGE	OF
	100033745 7	04/22/08	3	3
	QUANTITY	INSPECTED BY		
	23610 LBS	HA/SMC		
ATT: BOB PEDRICK CORROSION RESISTANT ALLOYS 11111 KATY FREEWAY SUITE 620 HOUSTON TX 77079	CHARGE ORDER NO.	MARK ORDER NO.		
	CRA91290-1	CRA91290-1		
	DESCRIPTION OF MATERIAL SHIPPED	INCONEL ALLOY G3 AOD CD AVG WA TUBE CD CD .2540 IN 3.5000 IN 358-382 IN NOM		

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QUALITY CERTIFICATION REPRESENTATIVE

Z9727HG 1 15 PCS

PC# 1B, 6B, 6A, 7A, 5A, 1A, 3B, 2A, 8B, 7B, 3A, 4A, 5B, 8A, 2B

ROOM TEMP- -AS SHIPPED 1323 1432 17.2

HARDNESS-HRC-AS SHIPPED 12 O'CLOCK
OD MW ID
30.6 28.1 28.0

YIELD STRENGTH WAS DETERMINED USING A STRESS STRAIN CURVE

ULTRASONIC TEST(S): SATISFACTORY (H-1204 INSPECTION RECORD SHEET ATTACHED)

WEIGHT PER FOOT: 9.20 LBS

COUNTRY OF ORIGIN: MELTED AND MANUFACTURED IN THE USA

VISUAL AND DIMENSIONAL EXAMINATION SATISFACTORY.

MATERIAL, WHEN SHIPPED, IS FREE FROM CONTAMINATION BY MERCURY, RADIUM, ALPHA SOURCE, & LOW MELTING ELEMENTS.

"CHEMICAL ANALYSIS AS REQUIRED FOR CARBON, SULFUR, NITROGEN OR OXYGEN IS PERFORMED BY COMBUSTION TECHNIQUES.
ALL OTHER REPORTED ELEMENTS ARE ANALYZED BY X-RAY AND/OR EMISSION SPECTROSCOPY."

"QUALITY SYSTEM MEETS REQUIREMENTS OF DIRECTIVE 97/23/EC (PRESSURE EQUIPMENT DIRECTIVE),
ANNEX 1, CHAPTER 4.3 PER ABS GROUP LTD CERTIFICATE 008 (EXPIRES AUGUST 2008) AND
TUV CERTIFICATE 20674928 (EXPIRES MAY 2008)"

AUTHORIZED QUALITY CERTIFICATION REPRESENTATIVES :
W. L. BOLEN, P. D. CUSTER, M. A. MORRISON, P. WAUGH



Ultrasonic Test Report-OCTG

H-1204 (6/07)

Order Item	TUB337456	Material Size	.254" AW X 3.500" OD
Material Identification	Z9671HG1	QC Procedure	209 Revision 4 Dated 02-11-1998
Number of Pieces	16	Piece Numbers	1A,1B,2A,2B,3A,3B,4A,4B, 5A,5B,6A,6B,7A,7B,8A,8B
Date of Inspection YYYY-MM-DD	2008-04-10	Additional Instruction	
Inspector	N.E. Myers		

	Shear Wave, opposing directions each mode of propagation				Longitudinal Wave	
	Circumferential		Axial		Flaw Detection	Wall Thickness
	#1	#2	#1	#2		
Instrument	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer
Manufacturer	USPC2100	USPC2100	USPC2100	USPC2100	USPC2100	USPC2100
Model	04239702	04239703	007OTW	007CTN	04219704	02199745
Serial Number	2008/02/04	2008/02/04	2008/02/04	2008/02/04	2008/02/04	2007/11/02
Linearity Date	2100	2100	2100	2100	2100	2100
Pulse Repetition Rate	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer
Transducer	007PPJ	007PPM	00BHPD	007PPH	007NP6	007NP7
Manufacturer	2.25	2.25	2.25	2.25	5.0	5.0
Model	.75 dia.	.75 dia.	.75 dia.	.75 dia.	.75 dia.	.75 dia.
Serial Number	3	3	3	3	2	2
Frequency (MHz)	1.500	1.500	1.500	1.500	1.500	1.500
Element Size (inches)	.875	.875	.562	.562	.562	N/A
Focal Length if Applicable (in)	Rotating Speed Maximum (same for all in inches per second)				84	
Water Path (inches)	.040	.040	.040	.040	.040	.040
Effective Beam Width (inches)	The linear advance per revolution (pitch, helix or feed rate) used for this examination (same for all in inches)				.250	
	Calibration Standard Data (all measurements in inches)					
Calibration Standard SN	NLOD Depth	NLID Depth	NTOD Depth	NTID Depth	FBI Depth	5% Wall Reduction
K233	.0120	.0121	.0112	.0106	.123	.241
	NLOD Length	NLID Length	NTOD Length	NTID Length	FBI Diameter	10% Wall Reduction
	0.9300	0.9600	.9600	.9300	.188	.228

- ☒ Minimum Wall Thickness Maintained
☒ Inspected Material Accepted

Strip Chart Recorder Used Graphtec WR1000

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Ultrasonic Test Report-OCTG

H-1204 (6/07)

Order Item	TUB337454	Material Size	.254" AW X 3.500" OD
Material Identification	Z9682HG1	QC Procedure	209 Revision 4 Dated 02-11-1998
Number of Pieces	14	Piece Numbers	5A, 6A, 4A, 7A, 8B, 3B, 8A, 4B, 3A, 7B, 5B, 2B, 6B, 2A
Date of Inspection YYYY-MM-DD	2008-04-09	Additional Inspection	
Inspector	J.A. Berry		

	Shear Wave, opposing directions each mode of propagation				Longitudinal Wave	
	Circumferential		Axial		Plan Detection	Wall Thickness
	#1	#2	#1	#2		
Instrument Manufacturer (Model)	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer
Serial Number	USPC2100	USPC2100	USPC2100	USPC2100	USPC2100	USPC2100
Linearity Date	04239702	04239703	007OTW	007CTN	04219704	02199745
Pulse Repetition Rate	2008/02/04	2008/02/04	2008/02/04	2008/02/04	2008/02/04	2007/11/02
Transducer Manufacturer	2100	2100	2100	2100	2100	2100
Serial Number	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer
Frequency (MHz)	007PPJ	007PPM	00BHPD	007PPH	007NP6	007NP7
Element Size (inches)	2.25	2.25	2.25	2.25	5.0	5.0
Focal Length (inches)	.75 dia.	.75 dia.	.75 dia.	.75 dia.	.75 dia.	.75 dia.
Water Path (inches)	3	3	3	3	2	2
Effective Beam Width (inches)	1.500	1.500	1.500	1.500	1.500	1.500
Rotating Speed Maximum (same for all in inches per second)	.875	.875	.562	.562	.562	N/A
Maximum Pulse Spacing (inches)	84					
The linear advance per revolution (pitch, helix or feed rate) used for this examination (same for all in inches)	.040	.040	.040	.040	.040	.040
Calibration Standard Data (all measurements in inches)						
Calibration Standard SN	NLOD Depth	NLOD Depth	NLOD Depth	NLOD Depth	FBI Depth	5% Wall Reduction
K233	.0120	.0121	.0112	.0106	.123	.241
	NLOD Length	NLOD Length	NLOD Length	NLOD Length	FBI Diameter	10% Wall Reduction
	0.9300	0.9600	.9600	.9300	.188	.228

- ☒ Minimum Wall Thickness Maintained
☒ Inspected Material Accepted

Strip Chart Recorder Used Graphtec WR8500

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Ultrasonic Test Report-OCTG

H-1204 (6/07)

Order-Item	TUB337456	Material Size	.254" AW X 3.500" OD
Material Identification	Z9696HG1	QC Procedure	209 Revision 4 Dated 02-11-1998
Number of Pieces	15	Piece Numbers	8A, 4B, 2A, 7B, 9A, 6A, 5B, 4A, 3B, 3A, 6B, 5A, 8B, 2B, 7A
Date of Inspection YYYY-MM-DD	2008-04-09	Additional Instruction	
Inspector	J.A. Berry		

	Shear Wave, opposing directions each mode of propagation				Longitudinal Wave	
	Circumferential		Axial		Flaw Detection	Wall Thickness
	#1	#2	#1	#2		
Instrument	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer
Manufacture						
Model	USPC2100	USPC2100	USPC2100	USPC2100	USPC2100	USPC2100
Serial Number	04239702	04239703	007OTW	007CTN	04219704	02199745
Linearity Date	2008/02/04	2008/02/04	2008/02/04	2008/02/04	2008/02/04	2007/11/02
Pulse Repetition Rate	2100	2100	2100	2100	2100	2100
Transducer	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer
Manufacture						
Serial Number	007PPJ	007PPM	00BHPD	007PPH	007NP6	007NP7
Frequency (MHz)	2.25	2.25	2.25	2.25	5.0	5.0
Element Size (inches)	.75 dia.	.75 dia.	.75 dia.	.75 dia.	.75 dia.	.75 dia.
Focal Length if Applicable (in)	3	3	3	3	2	2
Water Path (inches)	1.500	1.500	1.500	1.500	1.500	1.500
Effective Beam Width (inches)	.875	.875	.562	.562	.562	N/A
Rotating Speed Maximum (same for all in inches per second)			84			
Maximum Pulse Spacing (inches)	.040	.040	.040	.040	.040	.040
The linear advance per revolution (pitch, helix or feed rate) used for this examination (same for all in inches)			.250			
Calibration Standard Data (all measurements in inches)						
Calibration Standard SN	NLOD Depth	NLID Depth	NTOD Depth	NTID Depth	FBH Depth	5% Wall Reduction
K233	.0120	.0121	.0112	.0106	.123	.241
	NLOD Length	NLID Length	NTOD Length	NTID Length	FBH Diameter	10% Wall Reduction
	0.9300	0.9600	.9600	.9300	.188	.228

- ☒ Minimum Wall Thickness Maintained
☒ Inspected Material Accepted

Strip Chart Recorder Used Graphtec WR8500

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Ultrasonic Test Report-OCTG

H-1204 (6/07)

Order Item	TUB337457	Material Size	.254" AW X 3.500" OD
Material Identification	Z9717HG1	QC Procedure	209 Revision 4 Dated 02-11-1998
Number of Pieces	18	Piece Numbers	1A,1B,2A,3A,3B,4A,4B,5A,5B,6A,6B,7A,7B,8A,8B,9A,9B,10
Date of Inspection YYYY-MM-DD	2008-04-10	Additional Instruction	
Inspector	N.E. Myers		

	Shear Wave, opposing directions each mode of propagation				Longitudinal Wave	
	Circumferential		Axial		Flaw Detection	Wall Thickness
	#1	#2	#1	#2		
Instrument	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer
Manufacturer	USPC2100	USPC2100	USPC2100	USPC2100	USPC2100	USPC2100
Model	04239702	04239703	007OTW	007CTN	04219704	02199745
Serial Number	2008/02/04	2008/02/04	2008/02/04	2008/02/04	2008/02/04	2007/11/02
Linearity Date	2100	2100	2100	2100	2100	2100
Pulse Repetition Rate	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer
Transducer	007PPJ	007PPM	00BHPD	007PPH	007NP6	007NP7
Manufacturer	2.25	2.25	2.25	2.25	5.0	5.0
Serial Number	.75 dia.	.75 dia.	.75 dia.	.75 dia.	.75 dia.	.75 dia.
Frequency (MHz)	3	3	3	3	2	2
Element Size (inches)	1.500	1.500	1.500	1.500	1.500	1.500
Focal Length if Applicable (in)	.875	.875	.562	.562	.562	N/A
Water Path (inches)	Rotating Speed Maximum (same for all in inches per second)				84	
Effective Beam Width (inches)	.040	.040	.040	.040	.040	.040
	The linear advance per revolution (pitch, helix or feed rate) used for this examination (same for all in inches)				.250	
Calibration Standard Data (all measurements in inches)						
Calibration Standard SN	NLOD Depth	NLID Depth	NTOD Depth	NTID Depth	FBH Depth	5% Wall Reduction
K233	.0120	.0121	.0112	.0106	.123	.241
	NLOD Length	NLID Length	NTOD Length	NTID Length	FBH Diameter	10% Wall Reduction
	0.9300	0.9600	.9600	.9300	.188	.228

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Strip Chart Recorder Used Graphtec WR1000

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Ultrasonic Test Report-OCTG

H-1204 (6/07)

Order Item	TUB337457	Material Size	.254" AW X 3.500" OD
Material Identification	Z9727HG1	QC Procedure	209 Revision 4 Dated 02-11-1998
Number of Pieces	15	Piece Numbers	1A,1B,2A,2B,3A,3B,4A,5A,5B,6A,6B,7A,7B,8A,8B
Date of Inspection YYYY-MM-DD	2008-04-10	Additional Instruction	
Inspector	N.E. Myers		

	Shear Wave, opposing directions each mode of propagation				Longitudinal Wave	
	Circumferential		Axial		Flaw Detection	Wall Thickness
	#1	#2	#1	#2		
Instrument Manufacture	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer
Model	USPC2100	USPC2100	USPC2100	USPC2100	USPC2100	USPC2100
Serial Number	04239702	04239703	007OTW	007CTN	04219704	02199745
Linearity Date	2008/02/04	2008/02/04	2008/02/04	2008/02/04	2008/02/04	2007/11/02
Pulse Repetition Rate	2100	2100	2100	2100	2100	2100
Transducer Manufacture	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer	Krautkramer
Serial Number	007PPJ	007PPM	00BHPD	007PPH	007NP6	007NP7
Frequency (MHz)	2.25	2.25	2.25	2.25	5.0	5.0
Element Size (inches)	.75 dia.	.75 dia.	.75 dia.	.75 dia.	.75 dia.	.75 dia.
Focal Length if Applicable (in)	3	3	3	3	2	2
Water Path (inches)	1.500	1.500	1.500	1.500	1.500	1.500
Effective Beam Width (inches)	.875	.875	.562	.562	.562	N/A
Rotating Speed Maximum (same for all in inches per second)			84			
Maximum Pulse Spacing (inches)	.040	.040	.040	.040	.040	.040
The linear advance per revolution (pitch, helix or feed rate) used for this examination (same for all in inches)			.250			
Calibration Standard Data (all measurements in inches)						
Calibration Standard SN	NLOD Depth	NLID Depth	NTOD Depth	NTID Depth	FBH Depth	5% Wall Reduction
K233	.0120	.0121	.0112	.0106	.123	.241
	NLOD Length	NLID Length	NTOD Length	NTID Length	FBH Diameter	10% Wall Reduction
	0.9300	0.9600	.9600	.9300	.188	.228

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Strip Chart Recorder Used Graphtec WR1000

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